



# **Technical Information Bulletin**

Date 5/24/2000

## **All HD7000 S/N: 72002 and up**

### **Symptom:**

Die lock handles will not stay in the locked position.

### **Solution:**

Revised method for adjustment of die lock set screws.

### **Instructions:**

Loosen the side lock setscrew; with your fingers turn the main die lock setscrew so that approximately 3/16" or 4.7mm is exposed from the lock lever.

Insert a die into the machine and lock both handles at the same time. When the handles move into the lock position a crisp snapping sounds should be heard from the locking levers. Equal amount of effort should be required on both handles. Adjust the main die lock setscrews in or out until these conditions are satisfied.

Remove die from the machine and tighten each side lock setscrew one full turn after the brass tip of the lock setscrew contacts the main die lock setscrew.



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